

SAFETY DATA SHEET

1. Identification

in identification		
Product identifier	trans-3-HEXENYL ACETATE	
Other means of identification		
BRI Product Code	139	
FEMA number	4413	
Synonyms	3-Hexen-1-ol, acetate, (3E)- * E-3-Hexenyl Acetate * T-3-HEXENYL ACETATE * (* Alt. CAS #) CAS: 1708-82-3; Hex-3-enyl acetate	
Recommended use	flavors and fragrances	
	For Manufacturing Use Only	
Recommended restrictions	Not for use in Tobacco or Nicotine delivery device applications and/or products.	
Manufacturer/Importer/Supplier/	Distributor information	
Manufacturer		
Company name	Bedoukian Research	
Address	21 Finance Drive	
	Danbury, CT 06810 United States	
Telephone	1-203-830-4000	
Website	www.bedoukian.com	
E-mail	customerservice@bedoukian.com	
Contact person	Joseph Bania	
Emergency phone number	Chemtrec (North America) 1-800-424-9300	
	Chemtrec (International) 1-703-527-3887	
2. Hazard(s) identification		
Physical hazards	Flammable liquids Category 3	
Health hazards	Not classified.	
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		
Signal word	Warning	
Hazard statement	Flammable liquid and vapor.	
Precautionary statement		
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection.	
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. In case of fire: Use appropriate media to extinguish.	
Storage	Store in a well-ventilated place. Keep cool.	
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.	
Hazard(s) not otherwise classified (HNOC)	None known.	
Supplemental information	None.	

3. Composition/information on ingredients

Chemical name	Common name and synonyms	CAS number	%
trans-3-HEXENYL ACETATE	3-Hexen-1-ol, acetate, (3E)- E-3-Hexenyl Acetate T-3-HEXENYL ACETATE (* Alt. CAS #) CAS: 1708-82-3; Hex-3-enyl acetate	3681-82-1	100
Stabilizers			
Chemical name		CAS number	%
synthetic alpha tocopherol		10191-41-0	0.1
•	al identity and/or percentage of composition has b		e secret.
Composition comments	Occupational Exposure Limits for stabilizers are	listed in Section 8.	
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptoms d	evelop or persist.	
Skin contact	Take off immediately all contaminated clothing. F attention if irritation develops and persists.	Rinse skin with water/s	hower. Get medical
Eye contact	Immediately flush eyes with plenty of water for a present and easy to do. Get medical attention if i		
Ingestion	Rinse mouth. Get medical attention if symptoms	occur.	
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary in	ritation.	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat s immediately. While flushing, remove clothes whice ambulance. Continue flushing during transport to	ch do not adhere to aff	
General information	Take off all contaminated clothing immediately. E material(s) involved, and take precautions to pro before reuse.		
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon	dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this v	vill spread the fire.	
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Va of ignition and flash back. During fire, gases haze		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full prote	ective clothing must be	worn in case of fire.

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

equipment/instructions Specific methods

General fire hazards

Fire fighting

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.	
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.	
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.	
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.	
7. Handling and storage		
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.	
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Recommended Packaging: Glass, Plastic, Aluminum or Phenolic Lined Steel. Store tightly sealed under inert gas in a cool, well-ventilated area.	
8. Exposure controls/pers	onal protection	
Occupational exposure limits No exposure limits noted for ingredient(s).		
Biological limit values	No biological exposure limits noted for the ingredient(s).	
Appropriate engineering controls	Explosion-proof general and local exhaust ventilation.	
Individual protection measures,	such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).	
Skin protection		
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.	
Other	Wear suitable protective clothing.	
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	
9. Physical and chemical p	properties	
Appearance		
Dhusiaal state	Liquid	

Appearance	
Physical state	Liquid.
Color	Colorless
Odor	sharp fruity-green, green banana, pear
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	349.79 °F (176.55 °C) US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Flash point	136 °F (58 °C) Closed Cup
Evaporation rate	Not available.

Flammability (solid, gas)	Not applicable.	
Upper/lower flammability or exp	plosive limits	
Flammability limit - lower (%)	Not available.	
Flammability limit - upper (%)	Not available.	
Explosive limit - lower (%)	Not available.	
Explosive limit - upper (%)	Not available.	
Vapor pressure	0.796 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.	
Vapor density	4.9 Relative to air; air = 1	
Relative density	Not available.	
Solubility(ies)		
Solubility (water)	Not available.	
Partition coefficient (n-octanol/water)	2.61 US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.	
Auto-ignition temperature	Not available.	
Decomposition temperature	Not available.	
Viscosity	Not available.	
Other information		
Density	0.889 - 0.896 g/cm3	
Flammability class	Combustible II estimated	
Molecular formula	C8H14O2	
Molecular weight	142.20	
Specific gravity	0.889 - 0.896 at 25°C	

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

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Information on likely routes of exposure		
Inhalation	No adverse effects due to inhalation are expected.	
Skin contact	No adverse effects due to skin contact are expected.	
Eye contact	Direct contact with eyes may cause temporary irritation.	
Ingestion	Expected to be a low ingestion hazard.	
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.	
Information on toxicological effects		
Acute toxicity	Not available.	
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory or skin sensitization Respiratory sensitization	Not a respiratory sensitizer.	

Skin sensitization	This product is not expected to	
Germ cell mutagenicity	mutagenic or genotoxic.	oduct or any components present at greater than 0.1% are
Carcinogenicity	-	o be a carcinogen by IARC, ACGIH, NTP, or OSHA.
OSHA Specifically Regulate Not listed.	d Substances (29 CFR 1910.10(01-1050)
Reproductive toxicity	This product is not expected to	cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
12. Ecological information		
Ecotoxicity		environmentally hazardous. However, this does not exclude the spills can have a harmful or damaging effect on the environment.
Persistence and degradability Bioaccumulative potential	No data is available on the deg	radability of this product.
Partition coefficient n-octan	ol / water (loɑ Kow)	
trans-3-HEXENYL ACETATE		2.61, US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmenta potential, endocrine disruption,	I effects (e.g. ozone depletion, photochemical ozone creation global warming potential) are expected from this component.
13. Disposal consideratior	ıs	
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with all applicable regulations.	
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.	
Waste from residues / unused products		ocal regulations. Empty containers or liners may retain some and its container must be disposed of in a safe manner (see:
Contaminated packaging		etain product residue, follow label warnings even after container is uld be taken to an approved waste handling site for recycling or
14. Transport information		
DOT		
Not regulated as dangerous ge	oods.	
ΙΑΤΑ		
UN number	UN1993	
UN proper shipping name Transport hazard class(es)	Flammable liquid, n.o.s. (trans-	3-HEXENYL ACETATE)
Class	3	
Subsidiary risk Packing group	-	
Environmental hazards	No.	
ERG Code	3L	
Other information		and emergency procedures before handling.
Passenger and cargo aircraft	Allowed.	
Cargo aircraft only IMDG	Allowed.	
UN number	UN1993	

UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (trans-3-HEXENYL ACETATE)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-E, <u>S-E</u>
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and	
the IBC Code	

IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Immediate Hazard - No Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

Hazard categories

SARA 311/312 Hazardous Yes chemical

SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Not regulated. Safe Drinking Water Act (SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100) Not listed.

US. Massachusetts RTK - Substance List

Not regulated.

- US. New Jersey Worker and Community Right-to-Know Act Not listed.
- US. Pennsylvania Worker and Community Right-to-Know Law Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-28-2015
Revision date	10-23-2015
Version #	02
Disclaimer	BRI cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.
Revision Information	Product and Company Identification: Synonyms

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